

HBQ-068JD 双头点缠绞线机

HBQ-068JD PONIT TWISTING MACHINE

产品介绍 Introduction

HBQ-068JD 双头点缠绞线机主要应用于线束加工领域，可对线束进行绞合处理。双工位可以交替连续工作，一工位装夹，一工位进行绞合，节省时间，提高工作效率。

HBQ-068JD 增加胶带点缠模块，在绞合线束两侧进行胶带点缠，可对绞合线进行防松，进一步提高绞合线的质量，同时几乎不降低双头绞线机的效率。

HBQ-068JD mainly used in the field of wire harness processing and double wire twisting. The two work stations of HBQ-068JD work alternatively, so the operators can clamp wires on one workstation while the other one is perform twisting and this increase the production efficiency.

HBQ-068JD twister adds a function that it can avoid the twisted wire loose. There can wrap a loop of tape around both ends of the twisted wire to increase the twisted wire quality.

特性 Features

● 智能:

可根据绞后长度，节距等工艺参数自动计算所需绞前长度，并可根据实际情况调整；

● 安全:

前后绞合夹持单元全防护设计；

● 高效:

双工位可交替连续工作，一工位装夹，一工位进行绞合；

点缠模块不改变操作步骤，几乎不降低效率(1m线束，550pcs/h，参考值)。

● Intelligence:

The length before twisted calculate automatically according to length after twisted, pitch and others parameters, it can also adjust as the actual demands;

● Safety:

The front gripper for holding the harness has safety cover and also the back one;

● Efficiency:

Double workstation can work continuously and alternately, clamping and twisting simultaneously.



技术参数 Specifications

型号	Type	HBQ-068JD	线径范围 Wire Cross Sections	0.13~4mm ²
电源	Power Supply	AC220V	绞线长度 Twisting length	350~8000mm (可定制 customizable)
气源	Air Supply	0.5~0.6MPa	绞线速度 Twisting Speed	3000r/min (max)
节距精度	Pitch Accuracy	± 10%	绞线根数 Twisting Number	2/3pcs
胶带材质	Tape material	PVC	胶带规格 Tape specs	宽度9外径80内径38 (可定制) Length:9 outer diameter:80 inner diameter:38 (customizable)
重量	Weight	200kg	外观尺寸 Dimensions	L3300 × W650 × H1400mm