

# HSPCA-K 型六点压接模具

HSPCA-K SIX POINTS CRIMPING APPLICATOR

## 产品介绍 Introduction

HSPCA-K 型六点压接模具是海昌最新研发的屏蔽环开式压接模具，相比闭式六点压接模具，它具有操作便利，可视性好等优点，另外，可以增加定位装置来保证装配尺寸，满足特殊结构的屏蔽环的压接要求。

HSPCA-K is newly developed application for shielding, which solves the problem of complicated operation and poor visibility of closed six-point crimping applicator die in the past, and can increase the positioning device to guaranteed the assembly size and meet the crimping applicator requirements of the special shield ring of the structure.

## 特性 Features

- **调整简单：**在使用前只需要将上下压接模块调整至闭合即可；
- **更换方便：**松开螺栓即可将上下压接模块拆掉，更换六个压接芯；
- **操作方便可视：**压接过程中，上下压接模块打开，只需要将屏蔽环放入压接位置，即可进行压接；
- **压接范围：**此类模具属于专用定制模具，10-95平方屏蔽环都可以按照参数要求以及匹配压接机定制；
- **压接精度：**压接高度值波动  $\pm 0.2$ 。
- **Simple adjustment:** adjust the upper and lower crimping applicator modules to close before use;
- **Simple replacement:** loosen the bolts to remove the upper and lower crimping applicator modules and replace the six crimping applicator cores;
- **Convenient operation:** During the crimping applicator process, the upper and lower crimping applicator modules are opened, and only the shielding ring needs to be placed in the crimping applicator position to be crimped;
- **Crimping range:** Customized applicator for wire cross sections of 10-95mm<sup>2</sup> according to parameters and matching crimping machines;
- **Crimp accuracy:** Shut height value fluctuates by  $\pm 0.2$ .

## 技术参数 Specifications

型 号	Type	HSPCA-K
压接类型	Crimping Type	屏蔽环 shielding ring
行 程	Stroke	30~50mm
适用线径	Wire cross section	10~95mm <sup>2</sup>
闭合高度	Shut Heigh	> 110mm
重 量	Weight	5kg
尺 寸	Dimensions	L160 × W140 × H140mm

